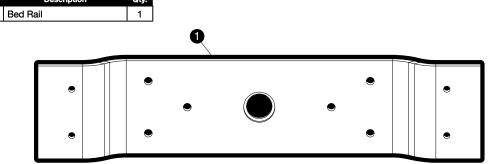


DODGE 1997-2002

RAIL MOUNTING BRACKET

FOR USE WITH 5TH WHEEL TRAILERS

● BOX 1 - #48538

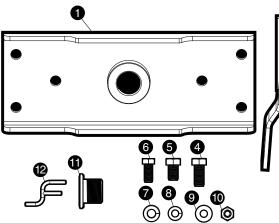


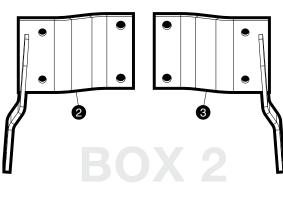
WARNING: READ THE FOLLOWING INSTRUCTIONS CAREFULLY BEFORE ATTEMPTING INSTALLATION.

BOX 1



No.	Description	Qty.
1	Channel	1
2	Clamp Block - Driver Side	1
3	Clamp Block - Passenger Side	1
4	Hex Bolt, 3/4 X 1-3/4"	4
5	Hex Bolt, 3/4 X 1-1/4"	2
6	Hex Bolt, 5/8 X 1-1/2"	6
7	Lock Washer, 3/4"	6
8	Lock Washer, 5/8"	4
9	Flat Washer, 5/8"	2
10	Lock Nut, 5/8"	2
11	Plug	1
12	Plug Wrench	1





See instructions for 5th Wheel Hitch when undercarriage installation is complete.

Installation Instructions



- Study, understand, and follow all instructions before operating this device.
- Failure to heed these markings may result in personal injury and/or property damage.
- These instructions are guidelines only. Actual installation is the responsibility of the installer and the owner. Always measure truck and trailer before installing hitch to be sure that there is clearance at the cab and at the bumper to allow for turns.
- If the truck is raised, be sure that the truck is properly blocked and restrained to prevent the truck from falling. Failure to do so may result in the truck suddenly falling, causing death or serious injury.
- Before drilling check for obstructions. Failure to do so could result in damage to fuel or brake lines, structural members, etc.
- Heavy Duty vehicles may have additional interference where brackets are mounted to frame. If interference with suspension components results, cut bolt flush to nut outboard of frame or use weld option.
- . Do not lubricate bolts

CAUTION: CAMCO CANNOT BE HELD RESPONSIBLE FOR ANY DAMAGES DUE TO IMPROPER USE OR INSTALLATION OF THIS PRODUCT. CAMCO CANNOT BE HELD ACCOUNTABLE FOR THE STRUCTURAL INTEGRITY OF ANY FRAME.



Tools for Installation

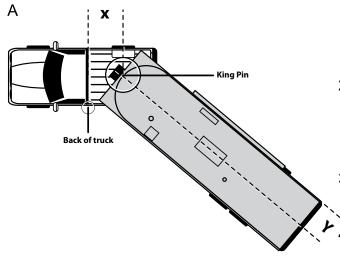
- 1-1/8" Socket
- 15/16" Socket
- Drill
- 3" Hole saw
- 1/4" Drill Bit
- Torque wrench (Capable of 200 ft lb)
- Eye protection
- Gloves

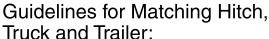
NOTICE

If product components are missing or damaged do not return to dealer, contact the manufacturer.

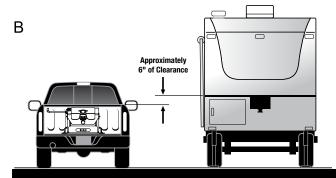
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Guidelines





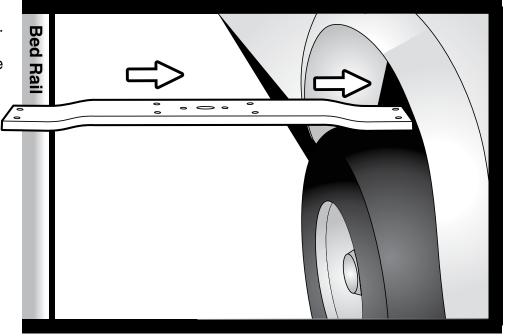
- 1. Trailer and all of its contents together must not exceed the truck, hitch and/or trailer tow rating.
- 2. Towing vehicle must have a manufacturer's rated towing capacity equal to or greater than the gross trailer weight. Gross Trailer Weight = Trailer + Cargo + Water in tanks.
- 3. Gross Trailer Weight must not exceed 30,000 lb (7,500 lb vertical load)
- 4. Long bed trucks are recommended for towing fifth wheel trailers because they allow a greater turning radius. NOTE: The distance from the back of the truck cab to the center of the King Pin (Dim X) should be 4" greater than one-half the trailer width (Dim Y). Fig. A
- 5. The height of the hitch and kingpin box needs to be adjusted so that the trailer tows close to level, allowing approximately 6" of clearance between the top of the truck bed and the overhang of the trailer. Fig. B



Instructions

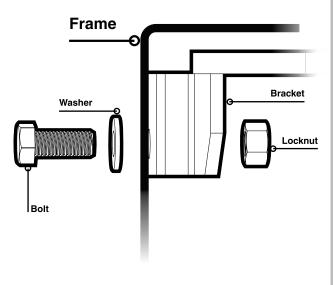
- 1. Remove spare tire to allow easier access to work area.
- Slide main plate onto frame through wheel well placing plate onto top side of both frame members.

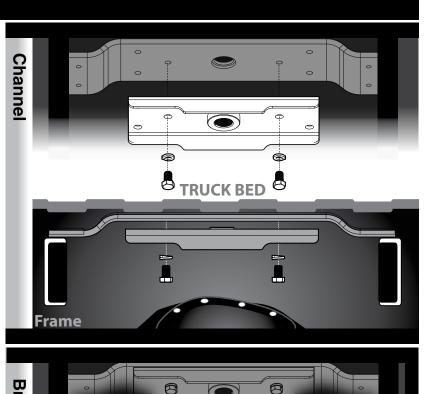


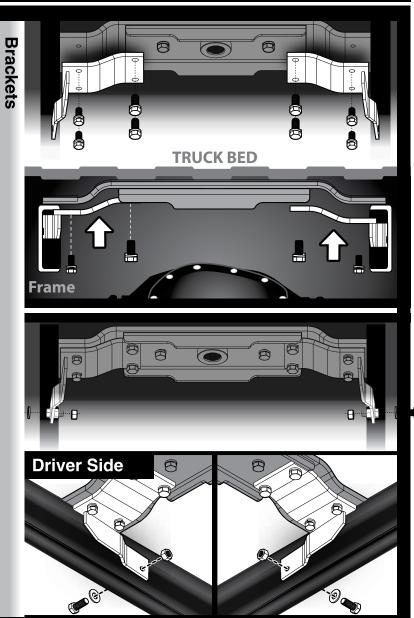


Instructions

- 3. Attach channel to bottom side of main plate using the holes closest to center nut. Use (2) 3/4" lock washer and (2) 3/4" x1 1/4" bolts, tighten.
- 4. Attach drivers side clamp block to bottom side of channel using (2) 3/4" lock washers and (2) 3/4" x 1 3/4" bolts. Snug only. Align frame hole with bracket hole, insert (1) 5/8" x 1 1/2" bolt, (1) 5/8" washer, (1) 5/8" locknut, snug only. Install (2) 5/8" x 1 1/2" bolt, (2) 5/8" lock washer through clamp block into main plate, snug only.
- 5. Repeat step 4 for passenger side.
- 6. Torque 3/4" bolts to 200 ft. lb. Torque 5/8" bolts to 200 ft. lb.

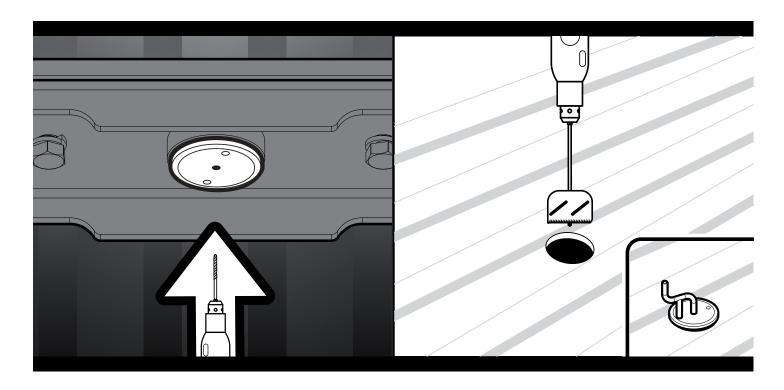






Instructions

- 1. Install plastic center plug from underside of channel. Using 1/4" drill bit insert bit in center hole of plug and drill up through bed. Remove center plug.
- 2. From inside of bed use 3" hole saw with 1/4" pilot guide to open bed for ball plate access. Reinstall spare.



LIMITED WARRANTY

This Warranty applies solely to the Bed Rail and Bracket (the "Product") manufactured by Camco Manufacturing, Inc. ("Camco")

- Warranty and Warranty Period. Camco warrants to the original purchaser or consumer (the "Purchaser") of the Product will
 be free of defects in manufacture and workmanship for a period of 5 years from the date of consumer purchase or Camco will
 replace the Product free of charge (the "Warranty"). This Warranty is non-transferrable and applies only to the original vehicle
 on which the Product was installed.
- 2. Limitations on the Warranty. This Warranty does not cover the following: (a) normal wear and tear; (b) service or labor charges which are incurred in removing or replacing any Product; (c) the finish placed on the Product; (d) Product damage or failure which occurs as a result of abuse, neglect or misuse in any manner; and (e) damage which occurs to a Product that is misapplied, overloaded, improperly installed, or altered in any manner by anyone other than Camco.
- 3. Obligation of Purchaser. To obtain the benefits of this Warranty, the Purchaser must complete the following steps: (a) fill out online Warranty Registration within 10 days of purchase at www.camco.net/warranty; (b) promptly present the defective Product together with the proof of purchase to any of Camco dealer, distributor, or return it to the factory located at 121 Landmark Drive, Greensboro, NC 27409 and (c) pay all handling, transportation, and shipping charges incurred for the return of the defective Product. Any defective Product returned to Camco shall become the property of Camco.
- 4. Obligations of Camco. Subject to the terms and limitations set forth in this Warranty, Camco's sole obligation will be to replace for the original Purchaser free of charge any Product that is found to be defective.

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